



Du-AII®

Radio Frequency Frame Assembly Press



- Assemble, clamp and cure all kinds of frames in just seconds.
- High-speed assembly of doors, frames, windows, panels and furniture components with Four-Way Edge Pressure.
- 30° angled work surface for easy lay-up of larger pieces.
- Face gluing up to 4.5 inches with Hydraulic Edge Pressure.
- Pneumatic and Hydraulic standard sizes: 36"x50"x2.0", 50"x80"x2.0", 50"x100"x4.5", 50"x120"x4.5" and 60"x120"x4.5"
- Can also Custom Build to your needs!
- Numerous options available (see reverse for details).

DU-ALL® and DOUBLE DU-ALL® RF FRAME ASSEMBLY PRESSES

Hydraulic and Pneumatic edge and lid pressure

Standard Configurations

Model	Gluing Capacity	kW Power
DA-50 PN*	36x50"x2"	6
DA-50	36"x50"x4.5"	6
DA-50 (Double DA)	2 @ 36"x50"x4.5"	6
DA-80PN	50"x80"x2"	10
DA-80	50"x80"x4.5"	10
DA-80 (Double press DDA)	2 @ 50"x80"x4.5"	10
DA-100	50"x100"x4.5"	10
	60"x120"x4.5"	10/20
DA-100 (Double press DDA)	2 @ 50"x100"x4.5"	10/20
	2 @ 60"x120"x4.5"	10/20

^{*} PN = Pneumatic

Note: Specific platen dimensions can be ordered within each model designation.

Generator capacities should be matched with production requirements (100 sq. in./kW of glueline/ minute); one generator included with DDA models.

Options

80° Opening Top Lid

Vacuum-Assisted Loading

Double Du-All®

Horizontal Du-All®

Choice of RF Generators up to 50kW



L&L MACHINERY, INC. manufacturing high quality woodworking machinery since 1959

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